

Conduit

S = Suitable
L = Limited
NS = Not Suitable
- = Not tested

Chemical Resistance Chart

Chemical	Concentration	Temp °C	Conduit
Acetic Acid	Up to 40 %	20 60 100	S S -
Acetic Acid	50%	20 60 100	S S L
Acetic Acid - Glacial	> 96 %	20 60 100	S L NS
Acetic Anhydride	100 %	20 60 100	S L NS
Acetone	100 %	20 60 100	S S -
Aceptophenone	100 %	20 60 100	S L -
Acrylonitrile	100 %	20 60 100	S - -
Air		20 60 100	S S S
Alkyl Alcohol	100 %	20 60 100	S S -
Almond Oil		20 60 100	S - -
Alum	Sol	20 60 100	S S -
Ammonia - Aqueous	Sat.sol	20 60 100	S S -

Chemical	Concentration	Temp °C	Conduit
Ammonia - Dry Gas	100 %	20 60 100	S S -
Ammonia - Liquid	100 %	20 60 100	S S -
Ammonium Acetate	Sat.sol	20 60 100	S S -
Ammonium Chloride	Sat.sol	20 60 100	S S L
Ammonium Fluoride	Up to 20 %	20 60 100	S S -
Ammonium Hydrogen Carbonate	Sat.sol	20 60 100	S S -
Ammonium Metaphosphate	Sat.sol	20 60 100	S S S
Ammonium Nitrate	Sat.sol	20 60 100	S S S
Ammonium Persulphate	Sat.sol	20 60 100	S S -
Ammonium Phosphate	Sat.sol	20 60 100	S - -
Ammonium Sulphate	Sat.sol	20 60 100	S S S
Ammonium Sulphide	Sat.sol	20 60 100	S S -
Amylacetate	100 %	20 60 100	L - -
Amyl alcohol	100 %	20 60 100	S S S
Aniline	100 %	20 60 100	S S -

Chemical	Concentration	Temp °C	Conduit
Apple juice		20 60 100	S - -
Aqua regia	HCl/HNO ₃ =3/1	20 60 100	NS NS NS
Barium bromide	Sat.sol	20 60 100	S S S
Barium carbonate	Sat.sol	20 60 100	S S S
Barium chloride	Sat.sol	20 60 100	S S S
Barium hydroxide	Sat.sol	20 60 100	S S S
Barium sulphide	Sat.sol	20 60 100	S S S
Beer		20 60 100	S S -
Benzene	100 %	20 60 100	L NS NS
Benzoic acid	Sat.sol	20 60 100	S S -
Benzyl alcohol	100 %	20 60 100	S L -
Borax	Sol	20 60 100	S S -
Boric acid	Sat.sol	20 60 100	S - -
Boron trifluoride	Sat.sol	20 60 100	S - -
Bromine - gas		20 60 100	NS NS NS

Chemical	Concentration	Temp °C	Conduit
Bromine - liquid	100 %	20 60 100	NS NS NS
Butane - gas	100 %	20 60 100	S - -
Butanol	100 %	20 60 100	S L L
Butyl acetate	100 %	20 60 100	L NS NS
Butyl glycol	100 %	20 60 100	S - -
Butyl phenols	Sat.sol	20 60 100	S - -
Butyl phthalate	100 %	20 60 100	S L L
Calcium carbonate	Sat.sol	20 60 100	S S S
Calcium chlorate	Sat.sol	20 60 100	S S -
Calcium chloride	Sat.sol	20 60 100	S S S
Calcium hydroxide	Sat.sol	20 60 100	S S S
Calcium hypochlorite	Sol	20 60 100	S - -
Calcium nitrate	Sat.sol	20 60 100	S S -
Camphor oil		20 60 100	NS NS NS
Carbon dioxide	dry gas	20 60 100	S S S

Chemical	Concentration	Temp °C	Conduit
Carbon dioxide	wet gas	20 60 100	S S S
Carbon disulphide	100 %	20 60 100	S NS NS
Carbon monoxide -		20 60 100	S S -
Carbon tetrachloride	100 %	20 60 100	NS NS NS
Castor oil	100 %	20 60 100	S S -
Caustic soda	Up to 50 %	20 60 100	S L L
Chlorine - aqueous	Sat.sol	20 60 100	S L -
Chlorine - dry gas	100 %	20 60 100	NS NS NS
Chlorine - liquid	100 %	20 60 100	NS NS NS
Chloroacetic acid	Sol	20 60 100	S - -
Chloroethanol	100 %	20 60 100	S - -
Chloroform	100 %	20 60 100	L NS NS
Chlorosulphonic acid	100 %	20 60 100	NS NS NS
Chrome alum	Sol	20 60 100	S S -
Chromic acid	Up to 40 %	20 60 100	S L NS

Chemical	Concentration	Temp °C	Conduit
Citric acid	Sat.sol	20 60 100	S S S
Coconut oil		20 60 100	S - -
Copper (II) chloride	Sat.sol	20 60 100	S S -
Copper (II) nitrate	Sat.sol	20 60 100	S S S
Copper (II) sulphate	Sat.sol	20 60 100	S S -
Corn oil		20 60 100	S L -
Cottonseed oil		20 60 100	S S -
Cresol	> 90 %	20 60 100	S - -
Cyclohexane	100 %	20 60 100	S - -
Cyclohexanol	100 %	20 60 100	S L -
Cyclohexanone	100 %	20 60 100	L NS NS
Decalin (decahydronaphthalene)	100 %	20 60 100	NS NS NS
Dextrin	Sol	20 60 100	S S -
Dextrose	Sol	20 60 100	S S S
Dibutyl phthalate	100 %	20 60 100	S L NS

Chemical	Concentration	Temp °C	Conduit
Dichloroacetic acid	100 %	20 60 100	L - -
Dichloroethylene (A and B)	100 %	20 60 100	L - -
Diethanolamine	100 %	20 60 100	S - -
Diethyl ether	100 %	20 60 100	S L -
Diethylene glycol	100 %	20 60 100	S S -
Diglycolic acid	Sat.sol	20 60 100	S - -
Diisooctyl phthalate	100 %	20 60 100	S L -
Dimethyl amine - gas		20 60 100	S - -
Dimethyl formamide	100 %	20 60 100	S S -
Dioctyl phthalate	100 %	20 60 100	L L -
Dioxane	100 %	20 60 100	L L -
Distilled water	100 %	20 60 100	S S S
Ethanolamine	100 %	20 60 100	S - -
Ethyl acetate	100 %	20 60 100	L NS NS
Ethyl alcohol	Up to 95 %	20 60 100	S S S

Chemical	Concentration	Temp °C	Conduit
Ethyl chloride - gas		20 60 100	NS NS NS
Ethylene chloride (mono and di)		20 60 100	L L -
Ethyl ether	100 %	20 60 100	S L -
Ethylene glycol	100 %	20 60 100	S S S
Fertic chloride	Sat.sol	20 60 100	S S S
Formaldehyde	40 %	20 60 100	S - -
Formic acid	10 %	20 60 100	S S L
Formic acid	85 %	20 60 100	S NS NS
Formic acid - anhydrous	100 %	20 60 100	S L L
Fructose	Sol	20 60 100	S S S
Fruit juice		20 60 100	S S S
Gasoline - petrol		20 60 100	
(aliphatic hydrocarbons)		20 60 100	NS NS NS
Gelatine		20 60 100	S S -
Glucose	20 %	20 60 100	S S S

Chemical	Concentration	Temp °C	Conduit
Glycerine	100 %	20	S
		60	S
		100	S
Glycolic acid	30 %	20	S
		60	-
		100	-
Heptane	100 %	20	L
		60	NS
		100	NS
Hexane	100 %	20	S
		60	L
		100	-
Hydrobromic acid	Up to 48 %	20	S
		60	L
		100	NS
Hydrochloric acid	Up to 20 %	20	S
		60	S
		100	S
Hydrochloric acid	30 %	20	S
		60	L
		100	L
Hydrochloric acid	From 35 to 36 %	20	S
		60	-
		100	-
Hydrofluoric acid	Dil.sol	20	S
		60	-
		100	-
Hydrofluoric acid	40 %	20	S
		60	-
		100	-
Hydrogen	100 %	20	S
		60	-
		100	-
Hydrogen chloride - dry gas	100 %	20	S
		60	S
		100	-
Hydrogen peroxide	Up to 10 %	20	S
		60	-
		100	-
Hydrogen peroxide	Up to 30 %	20	S
		60	L
		100	-
Hydrogen sulphide - dry gas	100 %	20	S
		60	S
		100	-

Chemical	Concentration	Temp °C	Conduit
Iodine in alcohol		20 60 100	S - -
Isoctane	100 %	20 60 100	L NS NS
Isopropyl alcohol	100 %	20 60 100	S S S
Isopropyl ether	100 %	20 60 100	L - -
Lactic acid	Up to 90 %	20 60 100	S S -
Lanoline		20 60 100	S L -
Linseed oil		20 60 100	S S S
Magnesium carbonate	Sat.sol	20 60 100	S S S
Magnesium chloride	Sat.sol	20 60 100	S S -
Magnesium hydroxide	Sat.sol	20 60 100	S S -
Magnesium sulphate	Sat.sol	20 60 100	S S -
Malic acid	Sat.sol	20 60 100	S S -
Mercury (II) chloride	Sat.sol	20 60 100	S S -
Mercury (II) cyanide	Sat.sol	20 60 100	S S -
Mercury (I) nitrate	Sol	20 60 100	S S -

Chemical	Concentration	Temp °C	Conduit
Mercury	100 %	20 60 100	S S -
Methyl acetate	100 %	20 60 100	S S -
Methyl alcohol	5 %	20 60 100	S L L
Methyl amine	Up to 32 %	20 60 100	S - -
Methyl bromide	100 %	20 60 100	NS NS NS
Methyl ethyl ketone	100 %	20 60 100	S - -
Methylene chloride	100 %	20 60 100	L NS NS
Milk		20 60 100	S S S
Monochloroacetic acid	> 85 %	20 60 100	S S -
Naphtha		20 60 100	S NS NS
Nickel chloride	Sat.sol	20 60 100	S S -
Nickel nitrate	Sat.sol	20 60 100	S S -
Nickel sulphate	Sat.sol	20 60 100	S S -
Nitric acid	Up to 30 %	20 60 100	S NS NS
Nitric acid	From 40 to 50 %	20 60 100	L NS NS

Chemical	Concentration	Temp °C	Conduit
Nitric acid - fuming (with nitrogen dioxide)		20 60 100	
Nitrobenzene	100 %	20 60 100	S L -
Oleic acid	100 %	20 60 100	S L -
Oleum		20 60 100	
(sulphuric acid with 60 % of SO ₃)		20 60 100	S L -
Olive oil		20 60 100	S S L
Oxalic acid	Sat.sol	20 60 100	S L NS
Oxygen - gas		20 60 100	S - -
Paraffin oil (FL 65)		20 60 100	S L NS
Peanut oil		20 60 100	S S -
Peppermint oil		20 60 100	S - -
Perchloric acid	(2 N) 20 %	20 60 100	S - -
Petroleum ether (ligroine)		20 60 100	L L -
Phenol	5 %	20 60 100	S S -

Chemical	Concentration	Temp °C	Conduit
Phenol	90 %	20 60 100	S - -
Phosphine - gas		20 60 100	S S -
Phosphoric acid	Up to 85 %	20 60 100	S S S
Phosphorus oxychloride	100 %	20 60 100	L - -
Picric acid	Sat.sol	20 60 100	S - -
Potassium bicarbonate	Sat.sol	20 60 100	S S S
Potassium borate	Sat.sol	20 60 100	S S -
Potassium bromate	Up to 10 %	20 60 100	S S -
Potassium bromide	Sat.sol	20 60 100	S S -
Potassium carbonate	Sat.sol	20 60 100	S S -
Potassium chlorate	Sat.sol	20 60 100	S S -
Potassium chloride	Sat.sol	20 60 100	S S -
Potassium chromate	Sat.sol	20 60 100	S S -
Potassium cyanide	Sol	20 60 100	S - -
Potassium dichromate	Sat.sol	20 60 100	S S S

Chemical	Concentration	Temp °C	Conduit
Potassium ferricyanide	Sat.sol	20 60 100	S S -
Potassium fluoride	Sat.sol	20 60 100	S S -
Potassium hydroxide	Up to 50 %	20 60 100	S S S
Potassium iodide	Sat.sol	20 60 100	S -
Potassium nitrate	Sat.sol	20 60 100	S S -
Potassium perchlorate	10 %	20 60 100	S S -
Potassium permanganate	(2 N) 30 %	20 60 100	S -
Potassium persulphate	Sat.sol	20 60 100	S S -
Potassium sulphate	Sat.sol	20 60 100	S S -
Propane - gas	100 %	20 60 100	S -
Propionic acid	>50 %	20 60 100	S -
Pyridine	100 %	20 60 100	L -
Sea water		20 60 100	S S S
Silicone oil		20 60 100	S S S
Silver nitrate	Sat.sol	20 60 100	S S L

Chemical	Concentration	Temp °C	Conduit
Sodium acetate	Sat.sol	20 60 100	S S S
Sodium benzoate	35 %	20 60 100	S L -
Sodium bicarbonate	Sat.sol	20 60 100	S S S
Sodium carbonate	Up to 50 %	20 60 100	S S L
Sodium chlorate	Sat.sol	20 60 100	S S -
Sodium chloride	Sat.sol	20 60 100	S S -
Sodium chlorite	2 %	20 60 100	S L NS
Sodium chlorite	20 %	20 60 100	S L NS
Sodium dichromate	Sat.sol	20 60 100	S S S
Sodium hydrogen carbonate	Sat.sol	20 60 100	S S S
Sodium hydrogen sulphate	Sat.sol	20 60 100	S S -
Sodium hydrogen sulphite	Sat.sol	20 60 100	S - -
Sodium hydroxide	1 %	20 60 100	S S S
Sodium hydroxide	From 10 to 60 %	20 60 100	S S S
Sodium hypochlorite	5 %	20 60 100	S S -

Chemical	Concentration	Temp °C	Conduit
Sodium hypochlorite	10 % - 15 %	20 60 100	S - -
Sodium hypochlorite	20 %	20 60 100	S L -
Sodium metaphosphate	Sol	20 60 100	S - -
Sodium nitrate	Sat.sol	20 60 100	S S -
Sodium perborate	Sat.sol	20 60 100	S S -
Sodium phosphate (neutral)		20 60 100	S S S
Sodium silicate	Sol	20 60 100	S S -
Sodium sulphate	Sat.sol	20 60 100	S S -
Sodium sulphide	Sat.sol	20 60 100	S - -
Sodium sulphite	40 %	20 60 100	S S S
Sodium thiosulphate (hypo)	Sat.sol	20 60 100	S - -
Soybean oil		20 60 100	S L -
Succinic acid	Sat.sol	20 60 100	S S -
Sulphuric acid	Up to 10%	20 60 100	S S S
Sulphuric dioxide - dry or wet	100 %	20 60 100	S S -

Chemical	Concentration	Temp °C	Conduit
Sulphur acid	From 10 to 30 %	20 60 100	S S -
Sulphuric acid	50 %	20 60 100	S L L
Sulphuric acid	96 %	20 60 100	S L NS
Sulphuric acid	98 %	20 60 100	L NS NS
Sulphurous acid	Up to 30 %	20 60 100	S - -
Tartaric acid	Sat.sol	20 60 100	S S -
Tetrahydrofuran	100 %	20 60 100	L NS NS
Tetralin	100 %	20 60 100	NS NS NS
Thiophene	100 %	20 60 100	S L -
Tin (IV) chloride	Sol	20 60 100	S S -
Tin (II) chloride	Sat.sol	20 60 100	S S -
Toluene	100 %	20 60 100	L NS NS
Trichloroacetic acid	Up to 50 %	20 60 100	S S -
Trichloroethylene	100 %	20 60 100	NS NS NS
Triethanolamine	Sol	20 60 100	S - -

Chemical	Concentration	Temp °C	Conduit
Turpentine		20 60 100	NS NS NS
Urea	Sat.sol	20 60 100	S S -
Vinegar		20 60 100	S S -
Water brackish - mineral - potable		20 60 100	S S S
Whiskey		20 60 100	S S -
Wines		20 60 100	S S -
Xylene	100 %	20 60 100	NS NS NS
Yeast	Sol	20 60 100	S S S
Zinc chloride	Sat.sol	20 60 100	S S -
Zinc sulphate	Sat.sol	20 60 100	S S -
Acetaldehyde	100%	25 60 100	L - -
Acetaldehyde	40%	25 60 100	S L -
Adipic Acid	Sat	25 60 100	S S -
Aluminium-Chloride	all	25 60 100	- - -
Aluminium-Fluoride	100%	25 60 100	- - -

Chemical	Concentration	Temp °C	Conduit
Aluminium-Hydroxide	all	25	-
		60	-
		100	-
Aluminium-Nitrate	Undefinedl	25	-
		60	-
		100	-
Aluminium-Sulphate	Dil.sol	25	S
		60	S
		100	-
Aluminium-Sulphate	Sat.sol	25	S
		60	S
		100	L
Ammonium Carbonate	All	20	S
		60	S
		100	-
Ammonium Hydroxide	28%	20	S
		60	S
		100	-
Ammonium Phosphate Dibasic	all	20	S
		60	S
		100	-
Ammonium Phosphate Meta	all	20	S
		60	S
		100	-
Ammonium Phosphate Tri	all	20	S
		60	S
		100	-
Ammonium Sulphydrate	Dil.sol	20	S
		60	S
		100	-
Ammonium Sulphydrate	Sat.sol	20	S
		60	S
		100	-